

Certificate

APCER has issued an IQNET recognized certificate that the organization:

Amorim Cork SGPS, S.A. | Amorim Cork, S.A.

Amorim Champcork, S.A. | Amorim Top Series, S.A.

Biocape - Importação e Exportação de Cápsulas, Lda. | Elfverson Portugal, S.A.

Amorim Cork SGPS, S.A.

Tax Office

Rua dos Corticeiros, 850
4536-904 SANTA MARIA DE LAMAS
PORTUGAL

Amorim Cork, S.A.

Head Office Management System

Rua dos Corticeiros, 850
4536-904 SANTA MARIA DE LAMAS
PORTUGAL

Amorim Champcork, S.A.

Rua do Outeiro, 542
4535-377 SANTA MARIA DAS LAMAS
PORTUGAL

Amorim Top Series, S.A.

Rua Central da Vergada, 1055 - 1085
4505-006 ARGONCILHE
PORTUGAL

**Biocape - Importação e Exportação
de Cápsulas, Lda.**

Rua Comendador Américo Ferreira Amorim, 964
4535-192 MOZELOS
PORTUGAL

Elfverson Portugal, S.A.

Rua de São Jorge, 228
4535-163 SANTA MARIA DA FEIRA
PORTUGAL

has implemented and maintains a

Quality Management System

for the following scope:

Amorim Cork SGPS, S.A.: design, development, production and finishing of natural, technical and capsulated cork stoppers and capsule manufacture;

Amorim Cork, S.A.: design, development, production and finishing of natural and technical cork stoppers;

Amorim Top Series, S.A.: design, development and production of plastic capsules and corks, natural and technical, for spirits and specialties;

Amorim Champcork, S.A.: production of technical cork stoppers;

Biocape - Importação e Exportação de Cápsulas, Lda.: production and finishing of wooden capsules;

Elfverson Portugal, S.A.: production and finishing of wooden capsules,

which fulfils the requirements of the following:

ISO 9001:2015

Issued on: **2024-11-28**

Expires on: **2027-12-05**

Registration Number: **PT-1999/CEP.842**



Alex Stoichitoiu
President of IQNET



José Leitão
APCER CEO

This attestation is directly linked to the IQNET Member's original certificate and shall not be used as a stand-alone document.

IQNET Members*:

AENOR Spain AFNOR Certification France APCER Portugal CCC Cyprus CISQ Italy CQC China CQM China CQS Czech Republic
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MSZT Hungary Nemko AS Norway NSAI Ireland NYCE México PCBC Poland Quality Austria Austria SII Israel SIQ Slovenia SIRIM
QAS International Malaysia SQS Switzerland SRAC Romania TSE Türkiye YUQS Serbia

* The list of IQNET Members is valid at the time of issue of this certificate. Updated information is available under www.iqnet-certification.com

Annex 1 to IQNET Certificate Number

PT-1999/CEP.842

Amorim Cork SGPS, S.A. | Amorim Cork, S.A. | Amorim Champcork, S.A. | Amorim Top Series, S.A. | Biocape - Importação e Exportação de Cápsulas, Lda. | Elfverson Portugal, S.A.

List of additional locations:

Amorim Cork, S.A.

Entity	Scope
Lamas Industrial Unit Rua dos Corticeiros, 850 4536-904 SANTA MARIA DAS LAMAS - PORTUGAL	Production of natural cork stoppers.
Amorim Distribution Industrial Unit Rua Ponte Nova, 337 4535-347 SANTA MARIA DAS LAMAS - PORTUGAL	Finishing of technical cork stoppers.
De Sousa Industrial Unit Rua dos Corticeiros, 850 4536-904 SANTA MARIA DAS LAMAS - PORTUGAL	Production of technical cork stoppers.
Portocork Industrial Unit Rua do Carrascal, 135 4535-355 SANTA MARIA DAS LAMAS - PORTUGAL	Production and finishing of natural and technical cork stoppers.
VL Industrial Unit Rua Alto do Picão, 180 - Valada 4536-904 SANTA MARIA DE LAMAS - PORTUGAL	Production of natural cork stoppers.
Equipar Industrial Unit Zona Industrial Monte da Barca 2100-051 CORUCHE - PORTUGAL	Production and finishing of technical cork stoppers.

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IQNET Members*:

AENOR Spain **AFNOR Certification** France **APCER** Portugal **CCC** Cyprus **CISQ** Italy **CQC** China **CQM** China **CQS** Czech Republic **Cro Cert** Croatia **DQS Holding GmbH** Germany **EAGLE Certification Group** USA **FCAV** Brazil **FONDONORMA** Venezuela **ICONTEC** Colombia **ICS** Bosnia and Herzegovina **INTECO** Costa Rica **IRAM** Argentina **JQA** Japan **KFQ** Korea **LSQA** Uruguay **MIRTEC** Greece **MSZT** Hungary **Nemko AS** Norway **NSAI** Ireland **NYCE** México **PCBC** Poland **Quality Austria** Austria **SII** Israel **SIQ** Slovenia **SIRIM** **QAS International** Malaysia **SQS** Switzerland **SRAC** Romania **TSE** Türkiye **YUQS** Serbia

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Annex 2 to IQNET Certificate Number

PT-1999/CEP.842

Amorim Cork SGPS, S.A. | Amorim Cork, S.A. | Amorim Champcork, S.A. | Amorim Top Series, S.A. | Biocape - Importação e Exportação de Cápsulas, Lda. | Elfverson Portugal, S.A.

List of additional locations:

Amorim Top Series, S.A.

Entity	Scope
Amorim Top Series, S.A. Pole 2 Rua da Gândara, 483 4520-606 SÃO JOÃO DE VER - PORTUGAL	Production of corks, natural and technical, for spirits and specialties.

Biocape - Importação e Exportação de Cápsulas, Lda.

Biocape - Importação e Exportação de Cápsulas, Lda. Wood Rua de São Jorge, 340 4535-163 MOZELOS - PORTUGAL	Wood preparation for capsule production.
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